

A Quality Product from Hawkeye Industries Inc.



Duratec® Polyester Surfacing Primer

The ultimate high-gloss surface primer for wood, MDF, foam and composite plugs, patterns and models

Usage

For composite plugs and patterns and to prime a growing number of wood products—including furniture, musical instruments and architectural applications..

Features

All in one coat! Duratec Polyester Surfacing Primer provides rapid coat buildup and a smooth surface with high gloss, when required.

Here's why you should choose Duratec Polyester Surfacing Primer—

Low porosity—provides a super fine leveling and filling system on a variety of substrates with superior release properties.

Adhesion to most epoxies—with heat distortion level of 201°F, 94°C, the primer also adheres to fiberglass, properly prepared metal, wood, MDF, brick, concrete and polyurethane foam.

Rapid coat buildup—to 40 mils, 1000 microns, wet on wet, on composite plugs and master mold surfaces; saves time and labor cost.

Easy sanding—also saves time and labor. The primer cures to a surface that polishes to a high gloss, when required.

Duratec Polyester Surfacing Primer

[702-003 Black](#)

[707-002 Gray](#)

[714-002 White](#)

(Link to MSDS)



Hawkeye Industries Inc.

P O Box 415 Bloomington, CA 92316
Tel 909-546-1160; Toll Free 800-977-0060; Fax: 909-546-1161
Email productinfo@duratec1.com Web www.duratec1.com

Liability/warranty statement: Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.

Duratec is a registered trademark of Dura Technologies Inc.



**Product Nos. 702-003 Black
707-002 Gray
714-002 White**

**Data Sheet
Continued**

Pg. 2

Duratec Polyester Surfacing Primer

Product Properties

All time calculations are based on temperatures of 77°F, 25°C

Viscosity

*As measured on a Brookfield Viscometer
Model RVF, Spindle #5 at 2.5 rpm*

2700 cps

Thixotropic Index

5

Gel Time

*Sample based on a 100 g mass,
catalyzed at 2 percent with mekP*

16-18 min

Weight per Gallon

10.90 lb., 4.95 kg

Coverage per Gallon

10 mil thickness

110-115 ft²

250 micron thickness

10.2-10.7 m²

Link to Application Guides for Duratec Polyester Surfacing Primer

- [In-Mold Application: *Post-Painted Parts*](#)
- [Priming and Leveling Application: *Wood and MDF Surfaces*](#)
- [Priming and Surfacing Application: *Finished Products*](#)
- [Sealing, Fairing, Priming and Surfacing Application: *Plugs, Patterns and Models*](#)
- [Surfacing Application: *Clay Models and Patterns*](#)
- [Surfacing Application: *Plaster Plugs and Molds*](#)

Duratec Polyester Surfacing Primer is among the many fine Duratec products marketed worldwide by Hawkeye Industries Inc.

[📁 Contents/Literature CD](#) [📁 Trouble Shooting Guide](#)

Revised 9-14-05



Hawkeye Industries Inc.

P O Box 415 Bloomington, CA 92316
Tel 909-546-1160; Toll Free 800-977-0060; Fax: 909-546-1161
Email productinfo@duratec1.com Web www.duratec1.com

Liability/warranty statement: Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.

Duratec is a registered trademark of Dura Technologies Inc.